

Model	TekTip	ClutchPak or Set	OEM ref	REF. p/n	Descrip	Size	Sgl/DbI	F/W	Spline	Frict.
Allis-Chalmers Deutz-Allis										
B			70226262	R4665	Cover	8.5"	Single	Flat		
IB		R4665-2	70226729	180812	Disc				1 1/8-10 R	Woven
C-CA		ClutchPak	70204829	N-833	Rlse brg					
with 8.5" rigid disc			70228255	PB-255	Pilot Bushing					
B			70226262	R4665	Cover	8.5"	Single	Flat		
IB		R4665-1	79019101	185049	Disc				1 1/8-10 D	Woven
C-CA		ClutchPak	70204829	N-833	Rlse brg					
with 8.5" dampened disc			70228255	PB-255	Pilot Bushing					
B			70228926	165455	Cover	9.0"	Single	Flat		
IB		165455-2	70236105	185211	Disc				1 1/8-10 D	Woven
C-CA		ClutchPak	70235079	N-1087	Rlse brg					
with 9" woven disc			70228255	PB-255	Pilot Bushing					
B			70247745	165455	Cover	9.0"	Single	Flat		
IB		165455-1	70253187	185328	Disc				1 1/8-10 D	4-pad
C-CA		ClutchPak	70235079	N-1087	Rlse brg					
with 9" 4-pad disc			70228255	PB-255	Pilot Bushing					
D10 prior s/n 3501			70228926	165455	Cover	9.0"	Single	Flat		
D12 prior s/n 3001		165455-2	70236105	185211	Disc				1 1/8-10 D	Woven
		ClutchPak	70235079	N-1087	Rlse brg					
with woven disc			70228255	PB-255	Pilot Bushing					
D10 prior s/n 3501			70247745	165455	Cover	9.0"	Single	Flat		
D12 prior s/n 3001		165455-1	70253187	185328	Disc				1 1/8-10 D	4-pad
		ClutchPak	70235079	N-1087	Rlse brg					
with button disc			70228255	PB-255	Pilot Bushing					
D10 s/n 3501-			70228926	165455	Cover	9.0"	Single	Flat		
D12 s/n 3001-		165455-3	70246660	185260 W	Disc				1 1/4-24 D	Woven
		ClutchPak	70204829	N-833	Rlse brg					
with woven disc			70228255	PB-255	Pilot Bushing					
D10 s/n 3501-			70247745	165455	Cover	9.0"	Single	Flat		
D12 s/n 3001-		165455-4	70248239	44-13899	Disc				1 1/4-24 D	4-pad
		ClutchPak	70204829	N-833	Rlse brg					
with button disc			70228255	PB-255	Pilot Bushing					
D14			70228926	165455	Cover	9.0"	Single	Flat		
D15		165455-2	70236105	185211	Disc				1 1/8-10 D	Woven
		ClutchPak	70235079	N-1087	Rlse brg					
with woven disc			70228255	PB-255	Pilot Bushing					
D14			70247745	165455	Cover	9.0"	Single	Flat		
D15		165455-1	70253187	185328	Disc				1 1/8-10 D	4-pad
		ClutchPak	70235079	N-1087	Rlse brg					
with button disc			70228255	PB-255	Pilot Bushing					
D15G Ind.			70252548	165533	Cover	10"	Single	Recessed		
D15D Ind.		165533-1	70226764	185050	Disc			1.188"	1 1/4-10 D	Woven
		ClutchPak	70235079	N-1087	Rlse brg					
with 10" clutch			70205756	6205	Pilot brg					
D17			70229344	165397	Cover	11"	Single	Recessed		
prior s/n 75000		165397-1	70232241	185301	Disc			1.437"	1 1/4-10 D	Woven
		ClutchPak	70204829	N-1087	Rlse brg					
with woven disc			70205756	6205	Pilot brg					
D17			70229344	165397	Cover	11"	Single	Recessed		
prior s/n 75000		165397-2	70247859	185347	Disc			1.437"	1 1/4-10 D	4-pad
		ClutchPak	70204829	N-1087	Rlse brg					
with button disc			70205756	6205	Pilot brg					
D17 Series IV			70242572	165504	Cover	11"	SST-30	Recessed	2.00"-30 Fixed	
s/n 75001-	TTAC-1	165504-1	70247859	185347	Disc			1.437"	1 1/4-10 D	4-pad
		ClutchPak	832862M4	A100300	Rlse brg					
with 4-pad disc			70205756	6205	Pilot brg					
D17 Series IV			70242572	165504	Cover	11"	SST-30	Recessed	2.00"-30 Fixed	
s/n 75001-	TTAC-1	165504-2	70242578	185397	Disc			1.437"	1 1/4-10 D	Feramic
		ClutchPak	832862M4	A100300	Rlse brg					
with feramic lining			70205756	6205	Pilot brg					

Model	TekTip	ClutchPak or Set	OEM ref	REF. p/n	Descrip	Size	Sgl/DbI	F/W	Spline	Frict.
Allis-Chalmers Deutz-Allis D19 with woven disc			70241253	165571	Cover	11"	Single	Recessed		
	TTAC-1	165571-2	70241255	185375 W	Disc			1.437"	1 1/4-10 D	Woven
		ClutchPak	70204829	N-1087	Rlse brg					
			70205756	6205	Pilot brg					
D19 with 4-pad disc			70241253	165571	Cover	11"	Single	Recessed		
	TTAC-1	165571-4	70247859	185375 TB4	Disc			1.437"	1 1/4-10 D	4-pad
		ClutchPak	70204829	N-1087	Rlse brg					
			70205756	6205	Pilot brg					
D21			70245984	165477 AC	Cover	14"	SST-15	Recessed	2.000-15 Fixed	
		165477AC-1	70254769	185255	Disc			2.052"	1 3/8-10 D	6-pad
		ClutchPak	832862M4	N-1174	Rlse brg					
			70205756	6205	Pilot brg					
G			70222948	165256	Cover	6.5"	Single	Flat		
		165256-1	70800662	185044	Disc				7/8-10 R	Woven
		ClutchPak	70215808	A3519P	Rlse brg					
G138 G160			70228926	165455	Cover	9.0"	Single	Flat		
		165455-5	70207784	185007	Disc				1 1/8-10 R	Woven
		ClutchPak	70235079	N-1087	Rlse brg					
			70205756	6205	Pilot brg					
G226 with 4-pad disc			70241253	165571	Cover	11"	Single	Recessed		
	TTAC-1	165571-4	70247859	185375 TB4	Disc			1.437"	1 1/4-10 D	4-pad
		ClutchPak	70235079	N-1087	Rlse brg					
			70205756	6205	Pilot brg					
WC-WD-WD45-WF Early 6-spring cover with woven disc			70216791	165290	Cover	10"	Single	Recessed		
	TTAC-8	165290-1	70226764	185050	Disc			1.188"	1 1/4-10 D	Woven
		ClutchPak	70204829	N-833	Rlse brg					
		Replaced by 165425	70205756	6205	Pilot brg					
WC-WD-WD45-WF Late 9-spring cover with woven disc			70230506	165425	Cover	10"	Single	Recessed		
	TTAC-8	165425-1	70226764	185050	Disc			1.188"	1 1/4-10 D	Woven
		ClutchPak	70204829	N-833	Rlse brg					
			70205756	6205	Pilot brg					
WC-WD-WD45-WF Early 6-spring cover with 4-pad disc			70216791	165290	Cover	10"	Single	Recessed		
	TTAC-8	165290-2	70226764HD	185050TB4	Disc			1.188"	1 1/4-10 D	4-pad
		ClutchPak	70204829	N-833	Rlse brg					
		Replaced by 165425	70205756	6205	Pilot brg					
WC-WD-WD45-WF Late 9-spring cover with 4-pad disc			70230506	165425	Cover	10"	Single	Recessed		
	TTAC-8	165425-2	70226764HD	185050TB4	Disc			1.188"	1 1/4-10 D	4-pad
		ClutchPak	70204829	N-833	Rlse brg					
			70205756	6205	Pilot brg					
170 175 less IPTO with 4-pad disc			70241253	165571	Cover	11"	Single	Recessed		
	TTAC-1	165571-1	70247859	185347	Disc			1.437"	1 1/4-10 D	4-pad
		ClutchPak	832862M4	N-1174	Rlse brg					
			70205756	6205	Pilot brg					
170 175 with live IPTO with 4-pad disc			70242572	165504	Cover	11"	SST-30	Recessed	2.00"-30 Fixed	
	TTAC-1	165504-1	70247859	185347	Disc			1.437"	1 1/4-10 D	4-pad
		ClutchPak	832862M4	A100300	Rlse brg					
			70205756	6205	Pilot brg					
180 185			70280462	165545	Cover	12"	Single	Recessed		
	TTAC-1	165545-2	70247071	185266	Disc			1.437"	1 1/4-10 D	4-pad
		ClutchPak	70235079	N-1087	Rlse brg					
			70205756	6205	Pilot brg					
180 185			70280462	165545	Cover	12"	Single	Recessed		
	TTAC-1	165545-3	70247071HD	185525	Disc			1.437"	1 1/4-10 D	6-pad
		ClutchPak	70235079	N-1087	Rlse brg					
			70205756	6205	Pilot brg					
190 190XT & XT III 200			70255689	165545	Cover	12"	Single	Recessed		
	TTAC-1	165545-1	70261029	185372	Disc			1.437"	1 1/4-10 D	4-pad
		ClutchPak	70235079	N-1087	Rlse brg					
			70205756	6205	Pilot brg					

Model	TekTip	ClutchPak or Set	OEM ref	REF. p/n	Descrip	Size	Sgl/DbI	F/W	Spline	Frict.
Allis-Chalmers Deutz-Allis										
210 220 220 FWA			70245984	165477 AC	Cover	14"	SST-15	Recessed	2.000-15 Fixed	
		165477AC-1	70254769	185255	Disc			2.052"	1 3/8-10 D	6-pad
		ClutchPak	832862M4	A100300	Rlse brg					
			70205756	6205	Pilot brg					
4W 220 Torque limiting clutch			70296728	A100210	Disc	12"		Recessed .178"	1 1/2-23 D	4-pad
440				127400-2	Cover	14"	Dual	Recessed		
		127400 Pak		127401	Disc			2.937"	1 3/4-10 D	6-pad
		ClutchPak		113C-49	Center Plt	pins available			14"	12-slots
				127402	Disc				1 3/4-10 D	6-pad
				6306	Pilot brg					
600 615 with button disc			70247745	165455	Cover	9.0"	Single	Flat		
		165455-1	70253187	185328	Disc				1 1/8-10 D	4-pad
		ClutchPak	70235079	N-1087	Rlse brg					
			70228255	70228255	Pilot Bushing					
4650 <i>SLH</i> 6-lever dual			72214636	D2214636	Dual cover	10/9	Dual	Flat	1 9/16-20 R	6-pad
		D2214636	72214637	D2214637	PTO Disc				15/16-14 R	Woven
		ReMan ClutchSet brgs are separate	72255961	830642	Trans rlse brg					
			71136449	6014	PTO rlse brg					
			72255481	6204	Pilot brg					
4660 <i>SLH</i> 6-lever dual			72214640	228-0040-12	Dual cover	11/10	Dual	Flat	1 9/16-20 R	6-pad
		628-0040-12	72214639	328-0318-30	PTO Disc				15/16-14 R	Woven
		ClutchSet	72255431	6014	Trans rlse brg					
		brgs are separate	72255961	830642	PTO rlse brg					
			72255481	6204	Pilot brg					
5015 s/n 2185-			72085056	4447600	Cover	184mm	Single	Flat		
			72101480	M3282561	Disc				19mm-10 D	Woven
			72100765	830653	Rlse brg					
			72100764	830655	Pilot brg					
5020 5030 Single-stage clutch			72098568	165675	Cover	215mm	Single	Flat		
		165675-1	72098360	185883	Disc				25mm-13 D	Woven
		ClutchSet	72098054	2-60121	Rlse brg					
				6001	Pilot brg					
5020 5030 Single-stage clutch			72098568	165675	Cover	215mm	Single	Flat		
		A100385	72098360	185883	Disc				25mm-13 D	Woven
		ClutchPak	72098054	2-60121	Rlse brg					
				6001	Pilot brg					
5020 5030 Dual-stage clutch			3711469	4-40341	Cover	8.5/8.5	Dual	Stepped	36mm-19 R	Woven
		New cover	3438914	M3483914	Disc			2mm	19mm-10 R	Woven
		reman trans disc	72103232	must identify	Rlse brg					
			72103151	must identify	Pilot brg					
5040 6 & 9 speed specify 3/8" mounting holes or 1/2" mounting holes	TTAC-2	4-41020	72094507 or 72094508	4-41020 or 4-41021	Dual cover Dual cover	10/10	Dual	Recessed 1.140"		
		3/8" bolts-flat cover	3052249	4-86095	Trans disc				40mm-14 R	Woven
		or	72902071	4-88759	PTO Disc				25mm-10 R	Woven
		4-41021	72089415	500-0588-10	Rlse brg					
		1/2" bolts-stepped cover		6303	Pilot brg					
5040 8 & 12 speed 5045-5050 early production 3-lever/diaphragm with 6-bolt flywheel	TTAC-3	A100498	30-3010945 5145715	A100503 A100502	Dual cover PTO Disc	11/11	Dual	Flat	45mm-14 R 25mm-10 R	5-pad Woven
		ClutchPak	30-3011003	500-0586-10	Main Rlse Brg					
		ClutchSet is A100498	72091001	16013	PTO brg					
			70263013	6303	Pilot brg					
5040 8 & 12 speed 5045-5050 late production 6-lever with 9 or 12-bolt flywheel	TTAC-4	A100496	72094463 72091671	A100513 A100505	Dual cover PTO Disc	11/11	Dual	Stepped 2mm	45mm-14 R 25mm-10 R	5-pad Woven
		ClutchPak	72093894	500-0459-00	Main Rlse Brg					
			72091001	16013	PTO brg					
			70263013	6303	Pilot brg					

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Allis-Chalmers Deutz-Allis 5215			72085056	4447600	Cover	184mm	Single	Flat		
			72101480	M3282561	Disc				19mm-10 D	Woven
			72100765	830653	Rlse brg					
			72100764	830655	Pilot brg					
5220 Hydrostatic single stage			72109245	4-97590	Cover	7 7/8"	Single	Flat		
		4-97591 Set	72109246	4-98572	Disc				1"-13 D	Woven
		ClutchSet			Rlse brg					
		brgs are separate	72103151	830670	Pilot brg					
5220 5230 Dual-stage clutch			3711469	4-40341	Cover	8.5/8.5	Dual	Stepped	36mm-19 R	Woven
		New cover	3438914	M3483914	Disc			2mm	19mm-10 Inv R	Woven
		reman trans disc	72103232	must identify	Rlse brg					
			72103151	must identify	Pilot brg					
5650 <i>SLH</i> 6-lever dual			72214636	4-16379	Dual cover	10/9	Dual	Flat	1 9/16-20 R	6-pad
		D2214636	72214637	4-18712	PTO Disc				15/16-14 R	Woven
		ReMan ClutchSet	72255431	6014	Trans rlse brg					
		brgs are separate	72255961	830642	PTO rlse brg					
			72255481	6204	Pilot brg					
5660 <i>SLH</i> 6-lever dual			72214640	228-0040-12	Dual cover	11/10	Dual	Flat	1 9/16-20 R	6-pad
		628-0040-12	72214639	328-0318-30	PTO Disc				15/16-14 R	Woven
		ClutchSet	72255431	6014	Trans rlse brg					
		brgs are separate	72255961	830642	PTO rlse brg					
			72255481	6204	Pilot brg					
5670			72214437	4-16433	Cover	310mm	Single	Flat		
		A100377	72271186	4-18478	Disc				40mm-24 D	6-pad
		ClutchPak	72255991	500-0076-20	Rlse brg					
		ClutchSet only is 4-84293			Pilot brg not required					
5680 prior s/n 1517			72214437	4-16433	Cover	310mm	Single	Flat		
		A100377	72271186	4-18478	Disc				40mm-24 D	6-pad
		ClutchPak	72255991	500-0076-20	Rlse brg					
		ClutchSet only is 4-84293			Pilot brg not required					
5680 s/n 1517-			72214356	4-16381	Cover	330mm	Single	Recessed		
		4-84294	72272022	4-18710	Disc	420 thick		1.300"	40mm-24 D	6-pad
		ClutchSet	72255991	500-0076-20	Rlse brg				.420 thick	
					Pilot brg not required					
6040 Dual-stage clutch			72074096	D2074096	Dual cover	10/10	Dual		1 3/4-10 R	Woven
		2074096 Pak	72074981	D2074981	Trans disc				1 7/16-33 D	Woven
		ReMan ClutchPak	72072847	830641	Rlse brg					
			72074920	6203	Pilot brg					
6060 6070 6-lever 9 or 12 bolt flywheel	TTAC-4	A100494	72094463	A100513	Cover	11/11	Dual	Stepped	45mm-14 R	5-pad
		ClutchPak	72091671	A100505	PTO Disc			2mm	25mm-10 R	Woven
			71136449	6014	PTO brg					
			72094287	500-0459-00	Rlse brg					
			70263013	6303	Pilot brg					
early production 3-lever Ferodo or Valeo			512 0568	231-0059-30	Dual Cover	12/12	Dual	Stepped	45mm-16 R	6-pad
		631-1072-09	511 4522	331-0174-36	PTO Disc			.024"	28mm-10 R	Woven
		ClutchSet	71195913	6015	PTO brg					
		Bearings are separat	599930	500-0586-10	Rlse brg					
		6-Lever Valeo Replacement	72092839	6304	Pilot brg					
6-Lever replacement for early production 3-lever Ferodo or Valeo			511 4475	M602	Dual Cover	12/12	Dual	Stepped	45mm-16 R	6-pad
		K202E	515 2736	D535S	PTO Disc			.024"	28mm-10 R	Woven
		ClutchPak	517 7197	R244	PTO brg	uble Collar				
		includes double rlse brg at	517 7197	R244	Rlse brg	uble Collar				
		replaces 631-1072-09 3-	72092839	6304	Pilot brg					
ate production LuK 6-lever			72094421	231-0049-11	Dual Cover	12/12	Dual	Stepped	45mm-16 R	6-pad
		A100373	72094669	331-0132-16	PTO Disc			.024"	28mm-10 R	Woven
		ClutchPak	71195913	6015	PTO brg					
		or	72094287	500-0459-00	Rlse brg					
		631-1068-09	72092839	6304	Pilot brg					
	ClutchSet									
6140 Toyosha 6-lever			72099496	D72099496	Dual Cover	11/11	Dual	Flat	40mm-22 D	6-pad
		R&R Items	72100423	D72100423	PTO Disc				25mm-13 R	Woven
			71136449	6014	PTO brg					
			72099498	830646	Trans Rlse brg					
			3435718M1	830647	Pilot brg					

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Allis-Chalmers Deutz-Allis										
6150 Deutz-Argentina		R&R Items	3016301		Dual Cover	13/13	Dual			
9 clutch mounting holes					PTO Disc					
					PTO brg					
					Trans Rlse brg					
					Pilot brg					
6230 Dual-stage clutch		New cover	3711469 3438914	4-40341 M3483914	Cover Disc	8.5/8.5	Dual	Stepped 2mm	36mm-19 R 19mm-10 Inv R	Woven Woven
		reman trans disc	72103232 72103151	must identify must identify	Rlse brg Pilot brg					
6670 6680 prior s/n 1271		A100377 ClutchPak ClutchSet only is 4-84293	72214437 72271186 72255991	4-16433 4-18478 500-0076-20	Cover Disc Rlse brg	310mm	Single	Flat	40mm-24 D	6-pad
6670 6680 s/n 1271-		4-84294 ClutchSet	72214356 72272022 72272029	4-16381 4-18710 R250	Cover Disc Rlse brg	330mm 420 thick	Single	Recessed 1.300"	1 9/16-24 D .420 thick	6-pad
6690 prior s/n 1799		A100377 ClutchPak ClutchSet only is 4-84293	72214437 72271186 72255991	4-16433 4-18478 500-0076-20	Cover Disc Rlse brg	310mm	Single	Flat	40mm-24 D	6-pad
6690 s/n 1799-		4-84294 ClutchSet	72214356 72272022 72272029	4-16381 4-18710 R250	Cover Disc Rlse brg	330mm 420 thick	Single	Recessed 1.300"	1 9/16-24 D .420 thick	6-pad
7000 prior s/n 8001		165565-1 ClutchPak	70260462 70261029 70260803 70205756	165565 185372 A100300 6205	Cover Disc Rlse brg Pilot brg	12"	SST-15	Recessed 1.437"	1 1/4-10 D	4-pad
7000 s/n 8001- Torque Limiter unit has no release levers	TTAC-5	165579-1 ClutchSet	70261248 70261029 70226859	165579 185372	Cover Disc	12"	Single	Recessed 1.437"	1 1/4-10 D	4-pad
7010 7020 PowerShift Trans	TTAC-5	165570-1 ClutchSet	70269622 70268718	165570 185433	Cover Disc	12"	Single	Recessed 1.437"	1 3/8-20 D	4-pad
7010 7020 Power Director Tractor			70269728	A100210	Disc	12"	Single	Recessed .178"	1 1/2-23 D	4-pad
7030 Torque Limiting Clutch			70269728	A100210	Disc	12"	Single	Recessed .178"	1 1/2-23 D	4-pad
7040 7045 PowerShift Trans	TTAC-5	165570-1 ClutchSet	70269622 70268718	165570 185433	Cover Disc	12"	Single	Recessed 1.437"	1 3/8-20 D	4-pad
7040 7045 Power Director Tractor			70269728	A100210	Disc	12"	Single	Recessed .178"	1 1/2-23 D	4-pad
7050 Torque Limiting Clutch			70269728	A100210	Disc	12"	Single	Recessed .178"	1 1/2-23 D	4-pad
7060 prior s/n 3893 PowerShift Trans	TTAC-5	165570-1 ClutchSet	70269622 70268718	165570 185433	Cover Disc	12"	Single	Recessed 1.437"	1 3/8-20 D	4-pad

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Allis-Chalmers Deutz-Allis										
7060 s/n 3893- PowerShift Trans			70268718	185433	Disc	12"	Single		1 3/8-20 D	4-pad
7060 Power Director Tractor			70269728	A100210	Disc	12"	Single	Recessed .178"	1 1/2-23 D	4-pad
7080 7580 Torque Limiting Clutch			70269728	A100210	Disc	12"	Single	Recessed .178"	1 1/2-23 D	4-pad
7600		A100378 ClutchSet	72232153 72232154	4-16297 4-18400 must identify must identify	Cover Disc Rlse brg Pilot brg	350mm	Single	Recessed 1.343"	50mm-24 R	Woven
7600 7630 7650		A100376 ClutchSet	72232153 72226743	4-16297 4-18310 must identify must identify	Cover Disc Rlse brg Pilot brg	350mm	Single	Recessed 1.343"	50mm-24 R	7-pad
8010 PowerShift Trans	TTAC-5	165570-1 ClutchSet	70269622 70268718	165570 185433	Cover Disc	12"	Single	Recessed 1.437"	1 3/8-20 D	4-pad
8010 Power Director Tractor			70269728	A100210	Disc	12"	Single	Recessed .178"	1 1/2-23 D	4-pad
8030 8050 8070 PowerShift Trans			70268718	185433	Disc	12"	Single		1 3/8-20 D	4-pad
8030 8050 8070 Power Director Tractor			70269728	A100210	Disc	12"	Single	Recessed .178"	1 1/2-23 D	4-pad
8550			70259350 70272080 70272080	165575 R&R only not avail R&R only	Cover Disc Center Plt Disc	12"	Dual		1 11/16-26 D	4-pad
8610 630 prior s/n 1251		4-84297 ClutchSet Rlse brg is separate	72214356 72271187 72272029	4-16381 4-18711 R250	Cover Disc Rlse brg	330mm	Single	Recessed 1.300"	45mm-21 D	7-pad
8630 s/n 1251-		635-0241-10 ClutchSet	72270465 72270466 72272029	135-0241-10 335-0186-10 R250	Cover Disc Rlse brg	350mm	Single	Recessed 1.342"	45mm-21 D	6-pad
				Alternate ReMan Set is D2270465						

